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Interdiffusion across solid electrolyte-electrode interface

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A phase-field model is developed for studying the cation interdiffusion across electrolyte-electrode interfaces in solid oxide fuel cell (SOFC) that can be contributing to long timescale performance degradation. Demonstrated on an interface between an 8%molY₂O₃-stabilized ZrO₂ and a La_{0.65}Sr_{0.3}MnO_{3-x} typically used in SOFC, time-dependent evolution of the cation interdiffusion profiles are predicted by linking the phase-field model to a diffusion equation. The simulated interdiffusion profiles agree with independent experimental data in both time and space domains at different temperatures. © 2014 AIP Publishing LLC. [http://dx.doi.org/10.1063/1.4879835]

Cation interdiffusion across solid phase interfaces occurs at all temperatures in multicomponent systems driven by chemical potential and electric potential gradients. Such interdiffusion is a primary contributor to performance degradation in many solid-state electrochemical devices.^{1,2} In solid oxide fuel cells (SOFCs), ambipolar diffusion of multiple cations and oxygen anions occurs across the cathode-electrolyte interface through the migration of oxygen vacancy during cell fabrication and operation,^{3,4} with impurity cations diffusing into the host crystal lattice. Such interdiffusion corrupts the ideal interface by introducing time-dependent changes to chemical compositions, which could affect electrochemical activity, interfacial free energy, and other fundamental properties. In a worse case, cation interdiffusion may promulgate formation of resistive phases at the interface and/or triple phase boundaries,⁴ which significantly block the transport of oxygen anion and hence deteriorate the cell performance. Therefore, knowledge of cation interdiffusion is centrally important for designing SOFCs with improved durability.

Concentration profiles of cation interdiffusion can be measured experimentally for selected systems, but the vastness of the thermodynamic parameter space prohibits empirical analysis of every electrolyte-electrode system over relevant operating conditions and times. It is imperative, therefore, to computationally assess the time-dependent evolution of interdiffusion profiles across electrolyte-electrode interfaces, whereby promising materials systems and processing conditions can be identified. The theoretical interdiffusion behavior in one dimension can be described by a conventional diffusion equation⁵

$$\frac{\partial c(x,t)}{\partial t} = \frac{\partial}{\partial x} \left\{ \tilde{\mathbf{D}}[c(x,t)] \frac{\partial c(x,t)}{\partial x} \right\},\tag{1}$$

where *c* is the concentration and *x* is the diffusion distance along the concentration gradient $\partial c/\partial x$. The concentration dependent interdiffusion matrix $\tilde{\mathbf{D}}$ in Eq. (1) can in principle be extracted from experimentally measured concentration profiles using Boltzmann-Matano analysis for a set of judiciously chosen diffusion couples with one common intersecting composition,⁶ which however, is technically challenging for the present multicomponent electrode-electrolyte system. This paper describes a phase-field description⁷ devel-

oped to generate an effective interdiffusion matrix \tilde{D}^{eff} in the electrolyte-electrode system of 8%molY2O3-stabilized ZrO_2 (YSZ) and $La_{0.65}Sr_{0.3}MnO_{3-x}$ (LSM) perovskite⁴ typical in SOFCs. The 8%YSZ is tetragonal at room temperature and exhibits mixed cubic and tetragonal phases between approximately 600 °C and 2000 °C (Ref. 8), while the A-site deficient LSM herein is rhombohedral at both room temperature and higher temperatures.9 A large amount of oxygen vacancies are present in both YSZ and LSM. The model assumes constant bulk interdiffusion matrices in single-phase YSZ electrolyte and LSM cathode, and institutes a scheme for combinatorial estimation of the matrix at the interface. Specifically, a phase variable η is introduced to represent these phases of different inter-diffusive behaviors, i.e., $\eta = 1$ and 0 for the single-phase YSZ and LSM, respectively, and $0 < \eta < 1$ for their interface, as shown in Fig. 1(a). In doing so, the concentration-dependent interdiffusion matrix $\tilde{\mathbf{D}}[c(x,t)]$ in Eq. (1) can be replaced by a phase variable-dependent effective interdiffusion matrix $\tilde{\mathbf{D}}^{\text{eff}}[\eta(x,t)]$. This is applicable because the evolution of η (via Allen-Cahn equation¹⁰) is linked to the evolution of the concentration profile. The simulated interdiffusion profiles are later shown to agree with high spatial resolution element concentration analysis via energy-dispersive spectrometry (EDS) equipped in transmission electron microscope (TEM)⁴ in both time and space domains at different temperatures.

The analytical expression of the interdiffusion coefficient in single-phase YSZ or LSM is derived using early theories established for multicomponent diffusion in silicates¹¹ and ceramics.¹² For any of the six ions shown in Figure 1(a), the ionic flux J_i can be written as

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$$J_i = u_i c_i \frac{\partial \mu_i}{\partial x} + e z_i c_i u_i \frac{\partial \varphi}{\partial x} \quad (i = 1, 2 \cdots 6), \tag{2}$$

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FIG. 1. (a) Schematics of the cation interdiffusion across the YSZ-LSM interface. The cationic and oxygen anionic fluxes are coupled by assuming zero flow of electric charges. (b) Interfaces of different width by taking $W_0^* = 1, 4, 16$ for the interface "1," "2," "3," respectively. (c) The initial concentration distribution across the interface.

where c_i and z_i are the concentration and valence of the ion, respectively; u_i is the mobility of the ion that relates to its tracer diffusion coefficient $D_i^* = RTu_i$ (*R* is the ideal gas constant and *T* is the absolute temperature) via the Nernst-Einstein equation;¹³ *e* is the elementary charge; φ is a mean electric potential relating to the average Coulomb force from the motion of all ions; the $\partial \mu_i / \partial x$ and $\partial \varphi / \partial x$ refer to the chemical potential gradient and electric potential gradient, respectively, which are the driving forces for the ionic fluxes. By assuming a zero net flow of electric charges

$$\sum_{i=1}^{6} z_i J_i = 0,$$
(3)

and thereby the $\partial \varphi / \partial x$ can be obtained as

$$e\frac{\partial\varphi}{\partial x} = \frac{\sum_{k=1}^{6} z_k u_k c_k \frac{\partial\mu_k}{\partial x}}{\sum_{j=1}^{6} z_j^2 u_j c_j}.$$
(4)

In light of Eq. (4), J_i can be further expressed as

$$J_{i} = u_{i}c_{i}\frac{\partial\mu_{i}}{\partial x} + u_{i}z_{i}c_{i}\frac{\sum_{k=1}^{6}z_{k}u_{k}c_{k}\frac{\partial\mu_{k}}{\partial x}}{\sum_{j=1}^{6}z_{j}^{2}u_{j}c_{j}}.$$
(5)

Note that the condition of zero net charge flow [Eq. (3)] could also eliminate the flux of the oxygen anion^{14–16} as a dependent variable and therefore focus on cationic flux. The chemical potential gradient $\partial \mu_i / \partial x$ in Eq. (5) can further be

transformed into the measurable concentration gradient $\partial c_i / \partial x$ based on

$$\mu_i = \mu_i^0 + RT(\gamma_i c_i),$$

$$\partial \mu_i / \partial x = RT\left(\frac{\partial \ln \gamma_i}{\partial x} + \frac{\partial c_i}{c_i \partial x}\right),$$
(6)

where μ_i^0 is the chemical potential at the standard state and γ_i is the activity coefficient. Upon the local electroneutrality condition

$$\sum_{i=1}^{6} z_i c_i = 0, \tag{7}$$

the concentration gradients of the five cations are intrinsically coupled as

$$\frac{\partial c_n}{\partial x} = -\sum_{k=1}^{n-1} (z_k/z_n) \frac{\partial c_k}{\partial x}.$$
(8)

Both solid electrolytes and electrodes are considered as near ideal solution ($\gamma_i \approx 1$) for simplicity, with intrinsic diffusion coefficient almost equal to the tracer diffusion coefficient. Based on that, combination of Eqs. (5)–(8) yields the expressions for the cationic flux J_i and the interdiffusion tensor D_{ij}^s in the single-phase YSZ or LSM

$$J_{i} = -D_{ij}^{s} \frac{\partial c_{j}}{\partial x} (i, j = 1, 2 \cdots 5),$$

$$D_{ij}^{s} = D_{i}^{*} \delta_{ij} - \left[\left(D_{i}^{*} z_{i} z_{j} c_{i} \right) \middle/ \sum_{k=1}^{6} z_{k}^{2} c_{k} D_{k}^{*} \right]$$

$$\times \left(D_{j}^{*} - D_{6}^{*} \right) (i, j = 1, 2 \cdots 5),$$
(9)

where $\delta_{ij} = 1$ and 0 for the diagonal (i = j) and off-diagonal $(i \neq j)$ interdiffusion coefficients, respectively, and D_6^* denotes the tracer diffusion coefficient of the oxygen anion.

Furthermore, the effective interdiffusion matrix D_{ij}^{cm} across the YSZ-LSM interface is derived using a phase-field diffuse-interface description⁷

$$\tilde{D}_{ij}^{\text{eff}} = D_{ij}^{\text{YSZ}} h(\mathbf{\eta}) + D_{ij}^{\text{LSM}} \big[1 - h(\mathbf{\eta}) \big], \tag{10}$$

where the D_{ij}^{YSZ} and D_{ij}^{LSM} are the constant interdiffusion matrix of single-phase YSZ and LSM and depend on the electric charges, concentrations, and tracer diffusion coefficients of all six ions via Eq. (9). An interpolating function $h(\eta)[=\eta^3(6\eta^2 - 15\eta + 10)]$ is introduced to produce a linear combination of the D_{ij}^{YSZ} and D_{ij}^{LSM} at the YSZ-LSM interface $(0 < \eta < 1)$. The function ensures $h(\eta = 0) = 0$ and $h(\eta = 1) = 1$, and also that local energy minima existing at $\eta = 0$ and 1 for subsequent free energy construction. Selection of a different interpolating function will certainly change the spatial distribution of $\tilde{D}_{ij}^{\text{eff}}$ (and hence cations) at the interface, however, significant alterations to the obtained concentration profiles only occur when the magnitudes of D_{ij}^{YSZ} and D_{ij}^{LSM} are sufficiently different from each other, as discussed later. In light of Eq. (10), Eq. (1) can be rewritten as

$$\frac{\partial c_i}{\partial t} = \nabla \cdot \left\{ \tilde{D}_{ij}^{\text{eff}}[\eta(x,t)] \nabla c_j \right\} (i,j=1,2,...,5).$$
(11)

Meanwhile, the temporal and spatial evolution of the non-conserved⁷ phase variable η is described using the Allen-Cahn equation¹⁰

$$\frac{\partial \mathbf{\eta}}{\partial t} = L \left[W_0 \nabla^2 \mathbf{\eta} - \frac{\partial f(c_i, \mathbf{\eta})}{\partial \mathbf{\eta}} \right], \tag{12}$$

where $L [m^3 J^{-1} s^{-1}]$ is the kinetic evolution coefficient, and the $f (c_i, \eta)$ is the chemical free energy of the LSM-YSZ composites, constructed as

$$f(c_{i}, \mathbf{\eta}) = \sum_{i=Y,Zr} \left[\left(c_{i} - c_{i}^{0} \right)^{2} h(\mathbf{\eta}) + (c_{i} - 0)^{2} \left(1 - h(\mathbf{\eta}) \right) \right] \\ + \sum_{i=Mn,La,Sr} \left[(c_{i} - 0)^{2} h(\mathbf{\eta}) + \left(c_{i} - c_{i}^{0} \right)^{2} \left(1 - h(\mathbf{\eta}) \right) \right] \\ + 2 \left(\mathbf{\eta}^{4} - 2\mathbf{\eta}^{3} + \mathbf{\eta}^{2} \right).$$
(13)

From Eq. (13), evolution of η is related to the concentration **c**, thus allowing coupled evolution of η and **c**. The last term on the right of Eq. (13) is a double-well function which shows doubly degenerate minima at the bulk YSZ ($\eta = 1$) and LSM ($\eta = 0$) phases, but the concentration gradients in the composites would shift the minimum between them. Variations in the expression of the energy function $f(c_i, \eta)$ may lead to changes in the width of the YSZ-LSM interface (W). Moreover, the gradient energy coefficient W_0 ([J m⁻¹] relates to the interface width as $W \propto \sqrt{W_0}$ following diffuse-interface theory.^{17,18} Shown in Fig. 1(b) are examples of YSZ-LSM interfaces with different width created by varying W_0 , which would generate different distributions of the effective interdiffusion coefficient $\tilde{D}_{ij}^{\text{eff}}$ across the interface. Utilizing these different spatial distributions of \tilde{D}_{ii}^{ein} , Eqs. (11) and (12) are solved iteratively using finite-difference method in a one-dimensional discretized

system of $100\Delta x$, with the grid size $\Delta x = \Delta x^* \Delta l$, where Δx^* is the reduced grid size and Δl is a characteristic length in real space. Nondimensionalization is also performed for the other coefficients in Eqs. (11) and (12) as

$$\Delta t^* = \frac{D_c \Delta t}{(\Delta l)^2}, \quad L^* = \frac{L f_c (\Delta l)^2}{D_c}, \quad W_0^* = \frac{W_0}{f_c (\Delta l)^2}, \quad f^* = \frac{f}{f_c}, \quad (14)$$

where D_c [m² s⁻¹] and f_c [J m⁻³] are the scaling coefficients for the interdiffusion coefficients and free energy density, respectively. The initial concentration distributions of cations are uniform with $c = c_i^0$ from $n_x = 0$ to $n_x = 50$, and $c \approx 0$ for $n_x > 50$ for Zr⁴⁺ and Y³⁺ in the YSZ electrolyte. A similar arrangement is adopted for Mn³⁺, La³⁺, and Sr²⁺ in the LSM electrode, as shown in Fig. 1(c), where n_x is the number of grid points. Values of c_i^0 are calculated based on the bulk molecular formula. Note that the oxide interface investigated is within the frames of both the solvent-fixed and volume-fixed references,^{11,12} where the matano plane fixing two equal areas on the concentration profiles⁵ always locates at the center of the simulation system ($n_x = 50$) due to the equal assumed molar volumes of the YSZ and LSM.

For illustration, we first simulate the cation interdiffusion profiles measured via high spatial resolution EDS in the electrolyte-electrode system of YSZ-LSM fabricated by cofiring at 1400 °C for 60 min in an air furnace.⁴ Taking $\Delta x^* = 0.5$, $\Delta l = 3$ nm, and $\Delta t^* = 0.001$ for a real time step of $\Delta t = 0.9$ s, the evolution of the cation interdiffusion profiles is illustrated in Figs. 2(a)–2(c) with $W_0^* = 4$ [corresponding to the interface "2" in Fig. 1(b)]. The length of the interdiffusion zone (i.e., W_L)¹⁹ is about 30 nm after 12 min [Fig. 2(a)] and will continue expanding in the presence of a concentration gradient [Figs. 2(b) and 2(c)]. Of particular interest, the interdiffusion profiles after 60 min co-firing [Fig. 2(c)] in general agree with the experimental data in Ref. 4 [symbols in Fig. 2(c)], thus validating the model description of cation interdiffusion behavior across the solid electrolyte-electrode



FIG. 2. Cation inter-diffusion profiles across the YSZ-LSM interface after co-firing at 1400 °C for (a) 12 min, (b) 36 min, (c) 60 min, and corresponding experimental data (symbols). (d) Distributions of the diagonal values of the effective interdiffusion matrix across the interface (the central gray region) at 60 min.

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interface. Discrepancies between experiments and simulations may arise from errors in measurements and/or simplifications in the model. For example, one key kinetic phenomenon ignored in the present model is cation loss to chemical sinks, such as the formation of secondary phases (e.g., La₂Zr₂O₇ or SrZrO₃, Ref. 4) at the interface under the high processing temperature of 1400 °C. Concentration profiles for diffusion influenced by phase changes can be predicted,²⁰ but such is beyond the scope of the present interdiffusion model.

The tracer diffusion coefficients D_i^* of all cations and the oxygen anion at 1400 °C with their bulk interdiffusion matrix D_{ij}^{YSZ} (or D_{ij}^{LSM}) in single-phase YSZ (or LSM) calculated via Eq. (9) are listed in Table S1 in the Supplemental Materials.²¹ Although the tracer diffusion coefficients used as input are obtained by calibrating the experimentally measured interdiffusion profiles across the LSM-YSZ interface (Ref. 4), they are comparable in magnitude to available data taken from tracer experiments²² (e.g., the experimentally measured tracer diffusion coefficient of Zr⁴⁺ in YSZ is also at the order of 10^{-16} cm² s⁻¹ at 1400 °C, see the first paper listed in Ref. 22) and/or ab initio calculations.²³ Note that the diagonal values of the interdiffusion matrix correspond to the intrinsic diffusion behavior of a certain cation while the off-diagonal values govern the strength of inter-coupling among different cationic fluxes. Specifically, the diagonal elements D_{MnMn}^{YSZ} , D_{LaLa}^{YSZ} , and D_{SrSr}^{YSZ} are two orders of magnitude larger than the off-diagonal ones, indicating a weak inter-coupling for the cations of Mn^{3+} , La^{3+} , and Sr^{2+} in the YSZ electrolyte. Accordingly, the interdiffusion profiles of these three cations [Figs. 2(a)-2(c)] demonstrate independence in their respective interdiffusion length along the YSZ-rich side [x < 75 nm, on the left of the matano plane] compared to those in the LSM-rich side [x > 75 nm, on the]right of the matano plane]. Similarly, the Zr^{4+} and Y^{3+} cations show remarkably independent interdiffusion behaviors in the LSM electrode due to the much larger diagonal D_{ZrZr}^{LSM} and D_{YY}^{LSM} , and evidenced by distinctly unique interdiffusion lengths along the LSM-rich side. Detailed analysis on the interdiffusion length of each cation will be shown later.

Moreover, the differences between the single-phase interdiffusion matrices $D_{ij}^{\rm YSZ}$ and $D_{ij}^{\rm LSM}$ at 1400 °C are in general not large (Table S1 in Ref. 21). As a result, the effective interdiffusion matrix $\tilde{D}_{ij}^{\rm eff}$ shows relatively small changes across the interface and therefore depends weakly on the distributions of the phase variable η [Eq. (10)]. For illustration, Figure 2(d) shows the spatial distributions of the diagonal values (i=j) of $\tilde{D}_{ij}^{\rm eff}$ at 60 min, among which only the Mn³⁺ exhibits a distinct change of about 35.81×10^{-16} cm² s⁻¹ across the interface. This accounts for the appreciably asymmetric behavior [see Fig. 2(c)] in the cation interdiffusion profiles of Mn³⁺ along the two sides of the matano plane, whereas profiles of the other cations are more symmetric. We further performed simulations using different interface configurations (distributions of η) shown in Fig. 1(b), but the obtained interdiffusion profiles show little difference with those in Figs. 2(a)–2(c) (not shown here). Such is further evidence for the overall weak dependence of $\tilde{D}_{ij}^{\rm eff}$ on the distributions of η in the specific electrolyte-electrode system.

The above-mentioned YSZ-LSM sample was further annealed at 1000 °C in an air furnace for another 1000 h.⁴ For further validation, we simulated the time-dependent cation interdiffusion during such annealing process, using the concentration profiles obtained in Fig. 2(c) as the input. The temperature dependence of the tracer diffusion coefficient is given by the Arrhenius-type relation

$$D_T^* = D_{T_0}^* \exp\left[\frac{Q}{k_{\rm B}}\left(\frac{1}{T_0} - \frac{1}{T}\right)\right],$$
 (15)

where T_0 is the reference temperature (1673 K), $D_{T_0}^*$ is the tracer diffusion coefficient at T_0 , Q is the activation energy, and k_B is the Boltzman constant.

Figures 3(a)-3(c) display the time-dependent cation interdiffusion profiles at 1000 °C. Among them, the simulated profiles after a 1000 h annealing [solid lines in Fig. 3(c)] agree well with experimental measurements on the same sample⁴ that is first co-fired at 1400 °C for 1 h then annealed at 1000 °C for 1000 h [the symbols in Fig. 3(c)].

FIG. 3. Cation inter-diffusion profiles across the YSZ-LSM interface after prolonged annealing at 1000 °C for (a) 200 h, (b) 600 h, (c) 1000 h, and corresponding experimental data (symbols). (d) Distributions of the diagonal values of the effective interdiffusion matrix across the interface (the central gray region) at 1000 h.



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The values of the tracer diffusion coefficients D_i^* , the activation energy Q, and the single-phase interdiffusion matrices D_{ij}^{YSZ} and D_{ij}^{LSM} at 1000 °C calculated via Eq. (9) are summarized in Table S2 in Ref. 21. Similarly to the case at 1400 °C, the diagonal values of both D_{ij}^{YSZ} and D_{ij}^{LSM} are about two orders of magnitude larger than the off-diagonal values for the impurity cations (viz., the Mn³⁺/La³⁺/Sr²⁺ in YSZ and the Zr⁴⁺/Y³ in LSM). Accordingly, a weak inter-coupling among these ionic fluxes is exhibited. Figure 3(d) further shows the relative changes in the diagonal values of $\tilde{D}_{ij}^{\text{eff}}$ (i.e., $\tilde{D}_{ii}^{\text{eff}}$) across the interface after annealing for 1000 h, in which larger $\tilde{D}_{ii}^{\text{eff}}$ corresponds to faster interdiffusion with smaller slope in the concentration profiles. However, as the relative changes in $\tilde{D}_{ii}^{\text{eff}}$ across the interface are much smaller than the case at 1400 °C [cf. $\tilde{D}_{\text{MnMn}}^{\text{eff}}$ in Fig. 2(d)], the simulated concentration profiles are basically symmetric along the two sides of the matano plane.

Furthermore, as the average changes in the effective interdiffusion matrix $\tilde{D}_{ij}^{\text{eff}}$ across the interface are not large at both 1400 °C and 1000 °C, the whole evolution can be approximated as two isothermal interdiffusion processes with constant $\tilde{D}_{ij}^{\text{eff}}$. In this regard, the length of interdiffusion zone for each ion (W_{L}) should almost be in linear proportion to the square root of the time ($t^{1/2}$),⁵ as demonstrated in Fig. S1 in Ref. 21.

Finally, we would like to mention that the present model focuses on the ambipolar interdiffusion of cation(s)-oxygen anion pair(s) across the electrolyte-electrode interface during the high-temperature processing of SOFCs by assuming local charge neutrality condition [Eqs. (3) and (7)]. It should be pointed that the presence of electron conduction in LSM and oxygen vacancy diffusion in YSZ could reduce the ambipolar nature of cation interdiffusion between LSM and YSZ. It should also be noted that the possible diffusion along the electrolyte-electrode interface (i.e., interphase diffusion) at such high temperature (e.g., $1400 \,^{\circ}$ C) is beyond the scope of this paper. Modification in electrostatic boundary conditions is required to predict the interdiffusion during the cell operation of SOFCs with the presence of electrode polarization.

In summary, the cation interdiffusion behaviors across the solid oxide interface of YSZ-LSM have been described based on a phase-field model derived for phase-variable-dependent effective interdiffusion matrix of multiple cations. The simulated interdiffusion profiles agree well with the experimental data in both time and space domains at two different temperatures (1400 °C and 1000 °C). The model provides a good starting point for investigation of the interdiffusion in the YSZ-LSM systems of different compositions and can be easily extended to other electrolyte-electrode systems in SOFCs. The rather general concepts of ionic interdiffusion across the solid oxide interface are transferable to other solid-state electrochemical devices such as solid-state lithium batteries.²⁴

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